



CHOICE BRANDS  
ADHESIVES  
www.choicebrands.com

## PRODUCT DATA SHEET

CHOICE BRANDS ADHESIVES, 666 REDNA TERRACE #500, CINCINNATI, OH 45215 513-772-1234

**Product Number:** XA-2400

**Description:** Polyvinyl Acetate Wood Adhesive

### Typical Physical Properties:

<b>Solids:</b>	49% +/- 3%	<b>Open Time:</b>	Approx. 5-8 minutes
<b>Viscosity:</b>	5000 cps +/-1000	<b>Closed Time:</b>	Approx 15-20 minutes
<b>Coverage Rate:</b>	6 – 9 wet mls	<b>Press Time:</b>	Approx. 30-45 mins. @ 40psi
<b>Color:</b>	White	<b>VOC:</b>	13.15 g/l (EPA Method 24)
<b>Coverage:</b>	240 sq ft/gal	<b>Shelf Life:</b>	One year in unopened container
<b>Chalk Temperature:</b>	50°F	<b>Packaging:</b>	5, 55, 275 gal containers

### OTC and SCAQMD compliant

**Qualifies for Leed Points 3.2, 4.1 and 4.4 : Contains no added urea-formaldehyde resins**

### Substrates to Avoid:

Moisture Resistant Boards	Low Pressure melamine
Tempered Hardwood Products	Fire retardant treated board
Metallized, polyester or painted surfaces	

### Clean Up:

Warm soapy water while adhesive is still wet. Used diluted ammonia to clean dried adhesive.  
Wash water is NRCA non-hazardous

### Storage Conditions:

Do not subject to freezing conditions. Insure adhesive and substrates are conditioned above 65° F.  
Best results are achieved between 70 and 85° F. **Do not store in direct sunlight.**

### Limitations:

Do not use when temperature, glue or materials are below 50°F. Freezing may not affect the function of the product but may cause it to thicken. Agitation should restore product to original form.

### Precautions:

**For consumer or professional use. Keep out of reach of children.**

### Please Refer To The Safety Data Sheet For Further Safety Information.

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